

## SN100C-LF3135NC

Rev: 08.2

Date	2021.11.15
Language	English
SDS	950201



## SUMMARY

The REM1 classified, halide containing, no-clean solder wire LF3135NC is suitable for all soldering applications with lead-free solders where halide activators are permitted.

Solder Wire	SN100C-LF3135NC	
<b>PROCESS</b>		
No-Clean process	9	
Post-solder cleaning	8	
Water soluble	1	

INDUSTRY APPLICATION		
Standard electronics	9	
Industrial electronics	8	
Hi-Rel electronics (automotive)	6	

PROCESS CAPABILITY		
Manual soldering	9	
Robot soldering	8	
Laser soldering	7	
Wetting properties	9	
Wetting time	9	
Solderball formation	7	
Flux spattering	7	
Smoke formation	8	
Tip lifetime	7	
Shiny joint appearance	9	
Cosmetic cleanliness	8	
ICCT compatible	9	
Conformal coating	7	

Legend	
Especially made for this purpose	9 - 10
Generally qualified for this purpose	7 - 8
Generally usable, but not the best choice	5 - 6
Generally not usable for this purpose	3 - 4
Wrong choice	1 - 2

Check material compatibility with every process change!

Industrial chemical product.

Read MSDS before use.

## Disclaimer:

This information is intended as advice to the best of our knowledge. The provided data is based on our own measurements, they do not provide any guaranteed properties nor are these delivery specifications. Due to the versatility of materials, applications and taking in consideration the industrial property rights of third parties, Balver Zinn Josef Jost GmbH & Co. KG cannot take any liability.

## CLASSIFICATION

DIN-EN-ISO-9454-1: 2016	1223
IPC-J-STD-004-A: 2004	REM1

## PROPERTIES

Flux code	3135	
Alloy code	SN100C	
Alloy composition	SnCu0.7Ni	
Liquidus	[°C]	227
Solidus	[°C]	227
Recommended soldering temp.	[°C]	330 - 380
Acid number	[mg KOH/g]	220
Flux content	[% w/w]	2.2
Residues	Colorless	

## TEST REPORTS

Certificate of Compliance	Website	
Declaration of Conformity 2011/65/EU (RoHS)	Website	
Application Note	EN/DE	
Copper Mirror	IPC-TM-650 2.3.32	M
Halides	IPC-TM-650 2.3.33	[Silver Chromate] Fail
Halide	IPC-TM-650 2.3.35.1	[Fluoride by Spot] Pass
Copper Corrosion	IPC-TM-650 2.6.15	Pass
SIR	IPC-TM-650 2.6.3.3	Pass
ECM	IPC-TM-650 2.6.14.1	N/A

## PACKAGING AND STORAGE

PACKAGING AND STORAGE			
Reels			
Label	K63	BZ	K80
Weight [kg]	0.25 / 0.4	0.5 / 1.0	0.4 / 0.8
Height [mm]	63	80	80
External diameter [mm]	63	76	80
Internal diameter [mm]	11	30	16
Reels per carton	10	10	10
Standard wire diameter [mm]	⊕		0.3 - 3.5
Minimum shelf-life in months	20-25 °C		60